

Date: Monday, 5/14/2007 7:13:47 AM
User: Kim Johnston

Process Sheet

Split
SB 07/05/14

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 32332		
Estimate Number	: 12854		
P.O. Number	: <i>N/A</i>	Part Number	: D412702101B
This Issue	: 5/14/2007 S.O. No. : <i>N/A</i>	Drawing Number	: ICA D412-702 P.79
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: D
Previous Run	: <i>N/A</i>	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 5/15/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	<i>4</i> Um: Each
Comment	: est rev A 07.05.10 new issue EC		

Additional Product:

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

type labels per PPP D412-702-101B CHG001

2.0

D35737

ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 9.0000 Each(s)

ADAPTER

batch: *B 31864-1*

3.0

D3579046

SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 9.0000 Each(s)

SHOULDER HARNESS RH

batch: *B 32115*

4.0

K62

CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 9.0000 Each(s)

CLIP

batch: *M 104426*

5.0

MS24693S272

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 36.0000 Each(s)

Screw

batch: *M 8967 25X-*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/05/14	9	Split w/o	8	07/05/14	4		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AD Date: 07/05/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/16	3	label D3569-3 do not stick	LE 07.05.16	Use contact cement <u>M102565</u> SEE w/o 32337	ml 07/05/16	 07.05.16	LE 07.05.16	 07.05.16

NOTE: Date & initial all entries

Monday, 5/14/2007 7:13:47 AM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32332

Part Number: D412702101B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 36.0000 Each(s)

Washer

batch: M11763

SD

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 36.0000 Each(s)

Nut

batch: M104215

SB

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 9.0000 Each(s)

DECAL

batch: B32086

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

mf 07-05-16 (4)

10.0

QCS

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

mf 07-05-16 (4)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-101B CHG001

Location: /

PPP Rev: /

C267105/16 (4)

(4)

Job Completion



Inspection Level 21

mf 07-05-16

mf 07-05-16

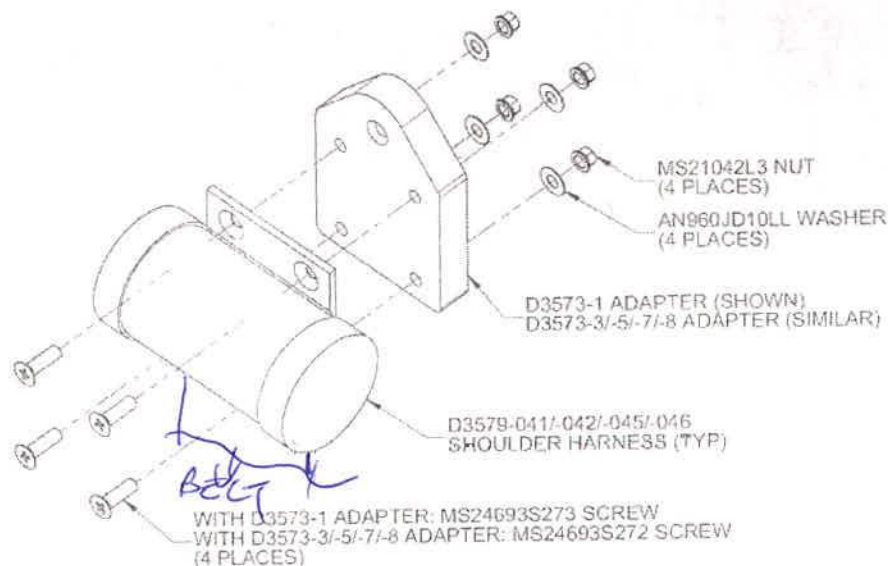
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

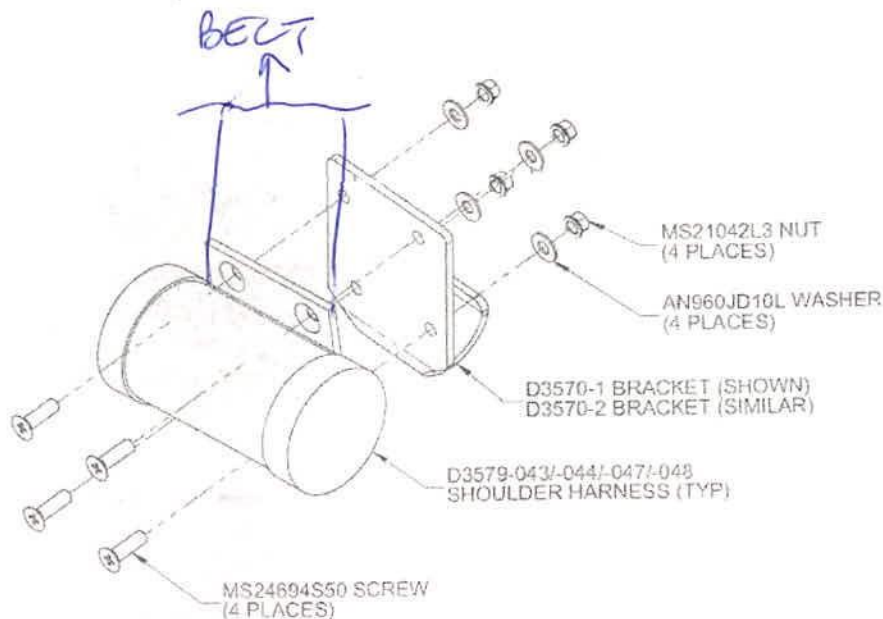
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
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ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32332

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